

PR-20 connection gasket

The cost-efficient gasket as per EN 681-1 to connect PVC (KG) sewer pipes, clay pipes, and pipes fabricated from many other materials.

Benefits

Optimal to retroactively connect pipes made of various materials to concrete pipes and manholes by means of core drilling.

- Excellent sealing effect, great tolerance compensation.

Material

PR-20 gaskets are made of Ethylene-Propylene-Diene rubber (EPDM) or Styrene-Butadiene rubber (SBR). The use of EPDM and SBR has proven to be the best choice due to their excellent properties in rainwater and wastewater applications.

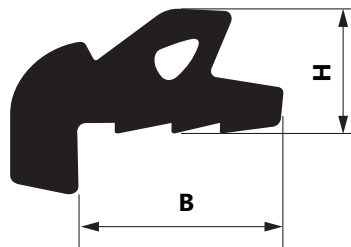
Note: We recommend using seals fabricated from Nitrile-Butadiene rubber (NBR) for applications involving mineral fuels such as oils, petrol or similar.

Assembly

Make the opening with the correct diameter using a core drill, keeping the drill bit rectangular to the surface and centred to the pipe axis. Deburr the outside edge of the hole and clean the hole.

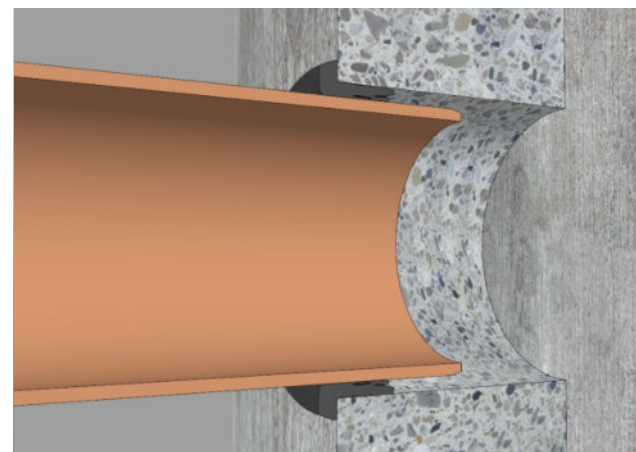
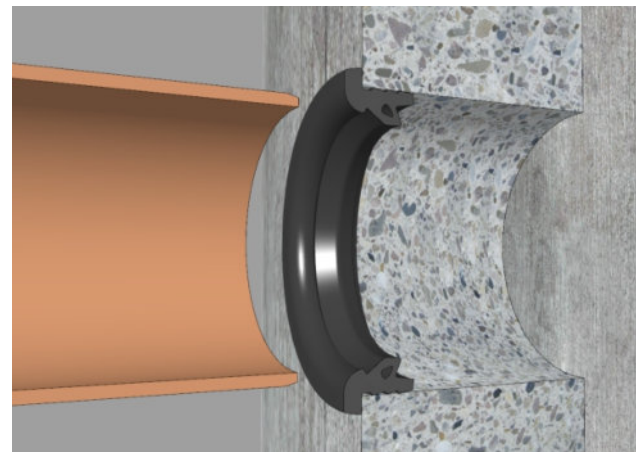
Check the inner surface of the hole for cavities and fractures and make good as necessary. **Then insert the seal without lubricant** into the drilled hole!

Apply a suitable lubricant to the outside of the pipe spigot to be connected, center and insert it.



PR-20

H	B
19.0	32.0
25.0	40.0
30.0	40.0



We can also produce special sizes for both profiles upon request. Please call us or send us an e-mail.

Contents such as technical specifications, values, and dimensions are given to the best of our knowledge, however, without any guarantee and liability. If not specified otherwise, dimensions are given in millimetres. Our General Terms and Conditions shall apply.

